

FEB 16 2018



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
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Canada

Tel (613) 632-5200

D205-633-011

Job Sheet 172298



Part No: D205-633-011

Job Qty: 5 ea

Part Name: Heli-Access-Step™ - High Gear, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 3/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off     |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |              |
| 90    | Start up Operation | 5 Ea  | 3/15/18    | 3/15/18  | 0.00      | 0.00    | Start Up Stores/Pkg-1 |           | MAK U B 2018 |
| 110   | Packaging          | 5 pcs | 3/15/18    | 3/15/18  | 0.00      | 0.00    | Packaging1-2          |           | MAK U B 2018 |
| 120   | QC                 | 5 pcs | 3/15/18    | 3/15/18  | 0.00      | 0.00    | QC4                   |           | Smb          |
| 125   | DC                 | 5 pcs | 3/15/18    | 3/15/18  | 0.00      | 0.00    | DC                    |           | Smb          |
| 130   | Packaging          | 5 pcs | 3/15/18    | 3/15/18  | 0.00      | 0.00    | Packaging3-1          |           | Smb          |
| 140   | QC21-FG            | 5 Ea  | 3/15/18    | 3/15/18  | 0.00      | 0.00    | QC21                  |           | MAK U B 2018 |

Part Op 125 - Photocopy bluefile & type labels per PPP205-633-011 CHG001  
Descriptions: 130 - Identify and pack for shipping as per PPP D205-633-011 Location:FG082

## Job BOM

| Part / Item   | Component Name         | Quantity      | Operation             | Container           |
|---------------|------------------------|---------------|-----------------------|---------------------|
| AN4-14A       | Bolt                   | 5 Ea (1 ea)   | 90-Start up Operation | 5027723             |
| AN4-5A        | Bolt                   | 10 Ea (2 ea)  | 90-Start up Operation | 5027725 X2 / M13737 |
| AN4-6A        | Bolt                   | 10 Ea (2 ea)  | 90-Start up Operation | 5019339             |
| AN4-7A        | Bolt                   | 10 Ea (2 ea)  | 90-Start up Operation | EM134820.80         |
| AN5-14A       | Bolt                   | 5 Ea (1 ea)   | 90-Start up Operation | FM137699            |
| AN5-6A        | Bolt                   | 5 Ea (1 ea)   | 90-Start up Operation | 5014742             |
| D2021-101     | Eyebolt                | 5 Ea (1 ea)   | 90-Start up Operation | 5043119             |
| D2022-101     | Spacer                 | 10 Ea (2 ea)  | 90-Start up Operation | F166531             |
| D2022-103     | Spacer                 | 10 Ea (2 ea)  | 90-Start up Operation | F1623752 / F165330  |
| D2562-001     | Strut 19.68"           | 5 Ea (1 ea)   | 90-Start up Operation | 5041257             |
| D2563         | Step Weldment Assembly | 5 Ea (1 ea)   | 90-Start up Operation | 5043517 X3          |
| D2565-101     | Strut                  | 5 Ea (1 ea)   | 90-Start up Operation | 5008511 X3          |
| D2565-103     | Strut                  | 5 Ea (1 ea)   | 90-Start up Operation | 5008407 X3          |
| D2565-105     | Strut                  | 5 Ea (1 ea)   | 90-Start up Operation | 5008365 X3          |
| D2565-107     | Strut                  | 5 Ea (1 ea)   | 90-Start up Operation | 5046554             |
| D2565-109     | Strut                  | 5 Ea (1 ea)   | 90-Start up Operation | 5009073 X3          |
| D2565-111     | Strut                  | 5 Ea (1 ea)   | 90-Start up Operation | 5009073 X3          |
| MS21042L4     | Nut                    | 40 Ea (8 ea)  | 90-Start up Operation | 5016351             |
| MS21042L5     | Nut                    | 10 Ea (2 ea)  | 90-Start up Operation | 5016880             |
| NAS1149D0463J | Washer                 | 75 Ea (15 ea) | 90-Start up Operation | 5027736             |
| NAS1149D0563J | Washer                 | 20 Ea (4 ea)  | 90-Start up Operation | 5025743             |

SD42577x6



Container No: S048707



Part: D205-633-011

Job No: 172298

Serial No/Batch: S048707

Revision:

Inspector:

Dart Aerospace Ltd.  
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Date: 03/07/18

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 90-Start up Operation              | AN4-14A        | 5        | 614       | 0         |
|                                    | AN4-5A         | 10       | 129       | 0         |
|                                    | AN4-6A         | 10       | 407       | 0         |
|                                    | AN4-7A         | 10       | 86        | 0         |
|                                    | AN5-14A        | 5        | 12        | 0         |
|                                    | AN5-6A         | 5        | 20        | 0         |
|                                    | D2021-101      | 5        | 10        | 0         |
|                                    | D2022-101      | 10       | 44        | 0         |
|                                    | D2022-103      | 10       | 19        | 0         |
|                                    | D2562-001      | 5        | 6         | 0         |
|                                    | D2563          | 5        | 0         | 0         |
|                                    | D2565-101      | 5        | 3         | 0         |
|                                    | D2565-103      | 5        | 3         | 0         |
|                                    | D2565-105      | 5        | 3         | 0         |
|                                    | D2565-107      | 5        | 0         | 0         |
|                                    | D2565-109      | 5        | 3         | 0         |
|                                    | D2565-111      | 5        | 3         | 0         |
|                                    | MS21042L4      | 40       | 1,631     | 0         |
|                                    | MS21042L5      | 10       | 985       | 0         |
|                                    | NAS1149D0463J  | 75       | 3,065     | 0         |
|                                    | NAS1149D0563J  | 20       | 1,454     | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |

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## Container View (Active) - Master Unit Containers

Tel (613) 632-5200

| Master Unit No | Container No | Part No       | Part Name    | From Container | Current Location | Quantity |
|----------------|--------------|---------------|--------------|----------------|------------------|----------|
| 001243         | S046386      | AN4-14A       | Bolt         | S027723        | ST344            | 5        |
| 001243         | Fm137371.80  | AN4-5A        | Bolt         |                | ST345            | 2        |
| 001243         | S035036      | AN4-5A        | Bolt         | Fm137371.80    | ST345            | 6        |
| 001243         | S046385      | AN4-5A        | Bolt         | S027725        | ST345            | 2        |
| 001243         | S046376      | AN4-6A        | Bolt         | S019399        | ST345            | 10       |
| 001243         | S046373      | AN4-7A        | Bolt         | FM137820.80    | ST345            | 10       |
| 001243         | S046369      | AN5-14A       | Bolt         | FM137699       | ST338            | 5        |
| 001243         | S046365      | AN5-6A        | Bolt         | S014742        | ST339            | 5        |
| 001243         | S046329      | D2021-101     | Eyebolt      | s043119        | ST001            | 5        |
| 001243         | F166531      | D2022-101     | Spacer       |                | ST001            | 8        |
| 001243         | S046310      | D2022-101     | Spacer       | S034849        | ST001            | 2        |
| 001243         | F162375      | D2022-103     | Spacer       |                | ST001            | 1        |
| 001243         | S046304      | D2022-103     | Spacer       | F165330        | ST001            | 9        |
| 001243         | S041757      | D2562-001     | Strut 19.68" | S041756        | ST353            | 5        |
| 001243         | S008511      | D2565-101     | Strut        | S008510        | ST353            | 3        |
| 001243         | S048637      | D2565-101     | Strut        | s048277        | ST353            | 2        |
| 001243         | S008407      | D2565-103     | Strut        | S008406        | ST353            | 3        |
| 001243         | S048636      | D2565-103     | Strut        | s048090        | ST353            | 2        |
| 001243         | S008365      | D2565-105     | Strut        | S008364        | ST353            | 3        |
| 001243         | S048691      | D2565-105     | Strut        | s048230        | ST353            | 2        |
| 001243         | S009073      | D2565-109     | Strut        | S009072        | ST354            | 3        |
| 001243         | S048632      | D2565-109     | Strut        | s048075        | ST354            | 2        |
| 001243         | S048697      | D2565-111     | Strut        | s048143        | ST354            | 2        |
| 001243         | S048706      | D2565-111     | Strut        | s048143        | ST354            | 3        |
| 001243         | S046258      | MS21042L4     | Nut          | S016351        | ST303            | 40       |
| 001243         | S046265      | MS21042L5     | Nut          | S016880        | ST303            | 10       |
| 001243         | S046248      | NAS1149D0463J | Washer       | S027736        | ST263            | 75       |
| 001243         | S046245      | NAS1149D0563J | Washer       | S025743        | ST263            | 20       |

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D2565-107

S046534

X S

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## 5.0 PARTS LISTS

## 5.1 D205-633-011/-013/-015/-017 Heli-Access Step

| QTY<br>-011 | QTY<br>-013 | QTY<br>-015 | QTY<br>-017 | Part Number  | Description                                 |
|-------------|-------------|-------------|-------------|--------------|---------------------------------------------|
| X           |             |             |             | D205-633-011 | Heli-Access-Step™, High Gear                |
|             | X           |             |             | D205-633-013 | Heli-Access-Step™, Extended High Gear (31") |
|             |             | X           |             | D205-633-015 | Heli-Access-Step™, Extended High Gear (39") |
|             |             |             | X           | D205-633-017 | Heli-Access-Step™, Standard Low Gear        |
| 1           |             |             | 1           | D2021-101    | EYEBOLT                                     |
| 2           | 2           | 2           | 2           | D2022-101    | SPACER                                      |
| 2           | 2           | 2           | 2           | D2022-103    | SPACER                                      |
| 1           |             |             |             | D2562-001    | STRUT                                       |
|             |             | 1           |             | D2562-005    | STRUT                                       |
|             |             |             | 1           | D2562-007    | STRUT                                       |
|             | 1           |             |             | D2562-013    | STRUT                                       |
| 1           | 1           | 1           | 1           | D2563        | WELDMENT ASSEMBLY                           |
| 1           |             |             |             | D2565-101    | STRUT                                       |
| 1           |             |             |             | D2565-103    | STRUT                                       |
| 1           |             |             |             | D2565-105    | STRUT                                       |
| 1           |             |             |             | D2565-107    | STRUT                                       |
| 1           |             |             |             | D2565-109    | STRUT                                       |
| 1           |             |             |             | D2565-111    | STRUT                                       |
|             | 1           |             |             | D2565-201    | STRUT                                       |
|             | 1           |             |             | D2565-203    | STRUT                                       |
|             | 1           |             |             | D2565-205    | STRUT                                       |
|             | 1           |             |             | D2565-207    | STRUT                                       |
|             | 1           |             |             | D2565-209    | STRUT                                       |
|             | 1           |             |             | D2565-211    | STRUT                                       |
|             |             | 1           |             | D2565-301    | STRUT                                       |
|             |             | 1           |             | D2565-303    | STRUT                                       |
|             |             | 1           |             | D2565-305    | STRUT                                       |
|             |             | 1           |             | D2565-307    | STRUT                                       |
|             |             | 1           |             | D2565-309    | STRUT                                       |
|             |             |             | 1           | D2565-401    | STRUT                                       |
|             |             |             | 1           | D2565-403    | STRUT                                       |
|             |             |             | 1           | D2565-405    | STRUT                                       |
|             |             |             | 1           | D2565-407    | STRUT                                       |
|             |             |             | 1           | D2565-409    | STRUT                                       |
|             |             |             | 1           | D2565-411    | STRUT                                       |
|             |             | 1           |             | D3165-1      | SUPPORT ARM                                 |
|             | 1           | 1           |             | AN44-7A      | EYEBOLT                                     |
| 2           | 1           | 1           | 2           | AN4-5A       | BOLT                                        |
| 2           | 3           | 3           | 2           | AN4-6A       | BOLT                                        |
| 2           | 2           | 2           | 2           | AN4-7A       | BOLT                                        |
| 1           | 1           | 1           | 1           | AN4-14A      | BOLT                                        |
|             | 1           | 1           |             | AN4-10A      | BOLT                                        |
| 1           |             |             | 1           | AN5-6A       | BOLT                                        |
| 1           | 1           | 1           | 1           | AN5-14A      | BOLT                                        |
| 15          | 16          | 16          | 15          | AN960JD416   | WASHER                                      |
| 4           | 3           | 3           | 4           | AN960JD516   | WASHER                                      |
| 8           | 8           | 8           | 8           | MS21042L4    | NUT (or MS21042-4)                          |
| 2           | 2           | 2           | 2           | MS21042L5    | NUT (or MS21042-5)                          |

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Date: 13.12.13